

WHO WE ARE



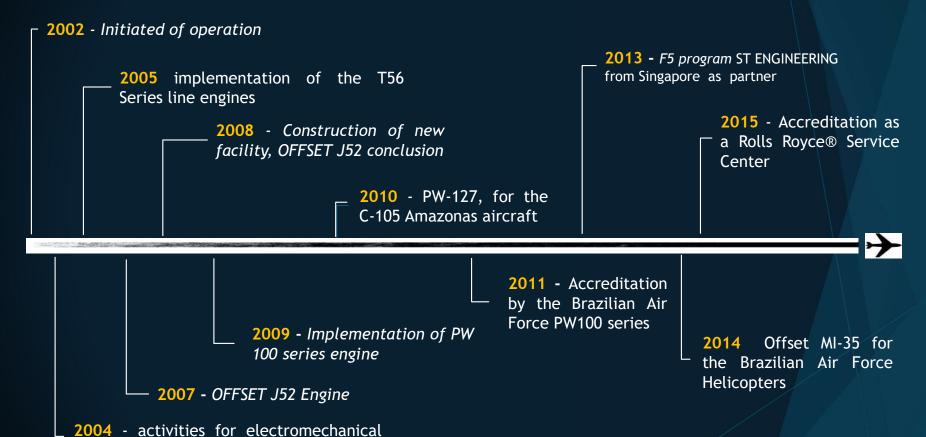
# The IAS - Indústria de Aviação e Serviços

an authorized
Rolls-Royce
maintenance, repair
& overhaul center

IAS is a strategic defense company, guided by a relationship between the needs of the market and the capacity to nationalize the maintenance of turbomachines and their accessories, electromechanical components and structures.



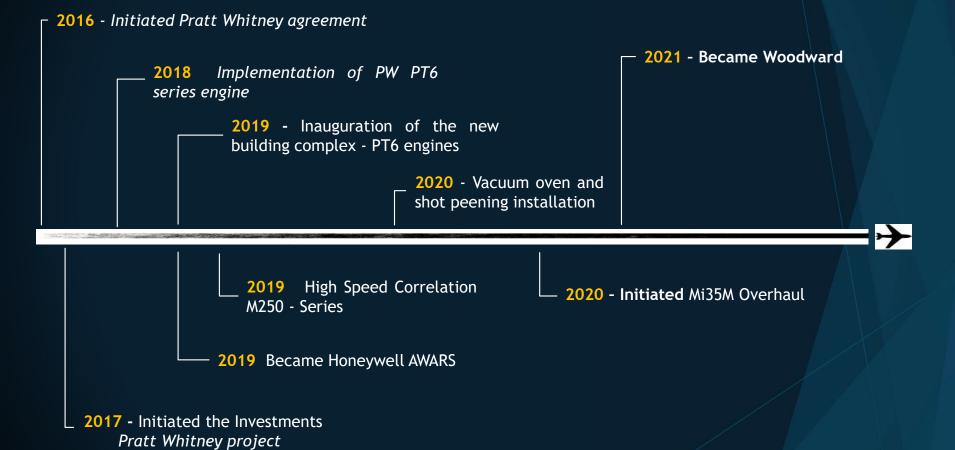
### History



components



### History





### Agreements



Amroc - Authorized Maintenance Repair and Overhaul Center



Technical support agreement (TSA) for PW118 and PW127G engines



Cooperation agreement for (PT6-All Series and PW200-Series)

### 🦰 КЛИMOB

Service center for VK-2500 engines and VR-24 gearbox.

### Honeywell

AWARS - Authorized Warranty and Repair Station.



Authorized Repair Station.



### **CERTIFICATES**















IAS LOCATION

Well located, near to the Linha Verde, it's just a few minuts from the Belo Horizonte International Airport in Confins and also from the central region.

|         | IAS  |
|---------|------|
| SBBH    | 25km |
| PAMA-LS | 19km |
| SBCF    | 13km |





PRODUCTS AND SERVICES



### The IAS structure

State-of-the-art facility equipped and approved by the main companies and civil and government institutions in the segment.

Large and modern facilities allow IAS to carry out activities with the highest standards of quality and safety.

In addition, IAS has a wide expansion area already prepare and with environmental licensing.





### **Engine Model 250**

- Engine M250-C20
   Engine M250-C20
- Engine M250-C20B
- Engine M250-C20F
- Engine M250-C20J
- Engine M250-C20R
- Engine M250-C20R/1
- Engine M250-C20R/2
- Engine M250-C20R/4
- Engine M250-C20W

- Engine M250-C30
- Engine M250-C30G
- Engine M250-C30G2
- Engine M250-C30M
- Engine M250-C30P
- Engine M250-C30S
- Engine M250-C40B
- Engine M250-C47B
- Engine M250-C47B/8
- Engine M250-C47M







### Engine T56-15 Engine T56-14





### Engine PW-127G Engine PW-118





### Electro-mechanical components

- ► FUEL
  - FCU
  - HMU
  - Fuel nozzles
  - Pumps

- ELETRICAL
  - Generator
  - Voltage regulator
  - Ignition box
  - Wiring

- HYDRAULIC
  - Landing gear
  - Pumps
  - Actuators
  - Valves

- PNEUMÁTICO
  - ACM
  - Heat exchanger
  - Actuators
  - Valves

### Research and Development

One of the competitive advantages of IAS is its development team, able to project and develop special tools, test benches and engine testing benches within the specifications of any equipment, with approval from the manufacturer.

IAS has the capacity to upgrade and modernize equipment, incorporating the most recent technologies for the acquisition of data, automation and control.





### Part's and Components

A consolidated supplier network, together with an efficient logistics process, anable IAS to supply aeronautical material with differentiated cost and deadlines.

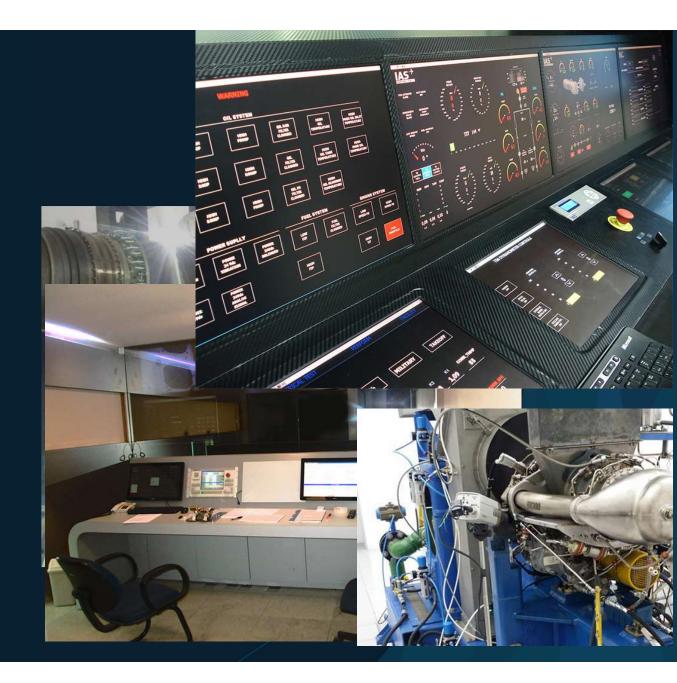




Technologies

### Test cell

- The IAS development team projected and built modern test benches covering its wide range of services in the general refurbishing and repairs of aircraft engines.
- On the test bench, the engine is prepared for situations that simulate flight and operational conditions. Pressure, vibration, temperature, thrust and fuel consumption, among many others parameters.



### Test bench

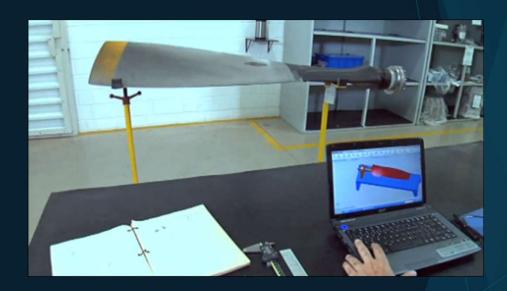
The IAS component test workshop has modern projected benches, developed and built by their own Development Team. This means that, after a repair or refurbishing the components are tested according to the manufacturers' demands with the highest degree of reliability.





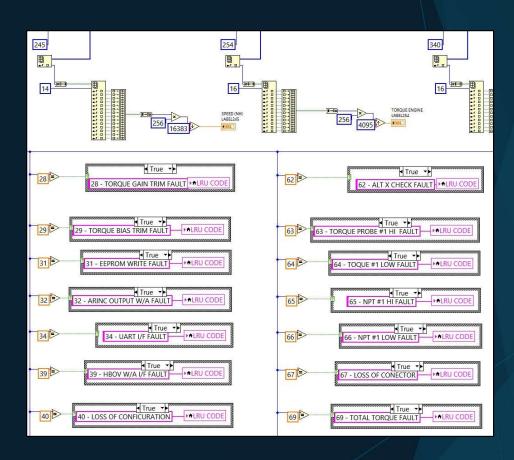
### **Especial Tools**

▶ IAS has capacity and experience in developing special tools and devices for a wide range of applications in aeronautical maintenance. It also has the capacity to carry out projects and manufacturing according to specifications, always according to the OEM.



### Softwares

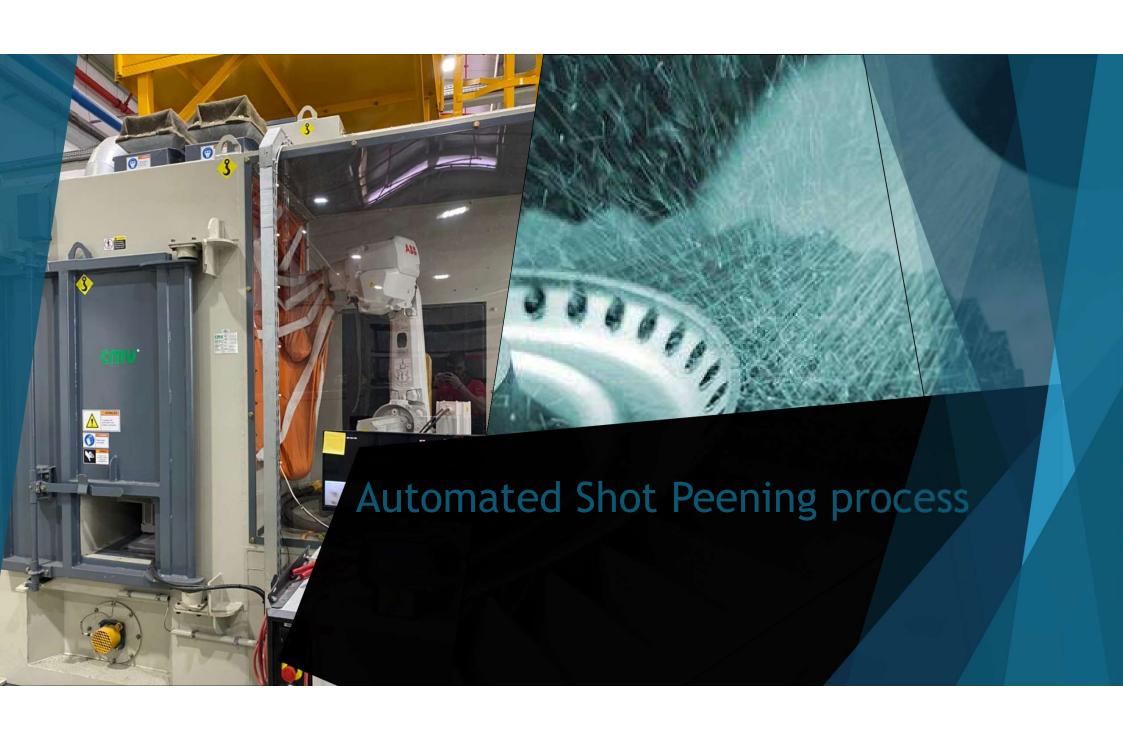
All of software for management and acquisition of data used by IAS in its trials and test benches were developed by its Development Team. This means that, since IAS has the source codes, modifications and adaptations can be done with speed.





Structure

# Brazing process & Heat Tretment





Thermal Spray Metalizing







### Metallography



### Among other processes

- Heat treatment
- CNC Micro Machining
- CNC Lathe
- CNC Milling Cutter
- Air Bank
- Vanes Adjustment
- Manual Repairs

- Expansion of the Dimensional Inspection Sector
- Composite Material Workshop
- Special Welds
- Rectify
- Lathe
- Milling
- Blasting

- IVD Ionized Vapor Deposition.
   Replaces electroplating process with cadmium.
- Tip welding
- Welding stitching
- Sheet metal workshop
- Gear Workshop
- Electrical and electronic

### Electroplating



### Helicopter Gearbox Testing



## Klimov and Rolls Royce M250/300 engines test





THANKS